



FRONT MOUNT ADAPTER

BENDA

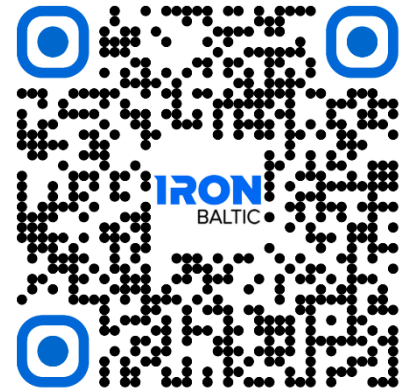
REDSTONE 550

REDSTONE 550 R2

Code 03.19700

Version Rev01 (07082026)

DOWNLOAD MULTILINGUAL
USER MANUAL



code.ironbaltic.com/u/d9p38cxm

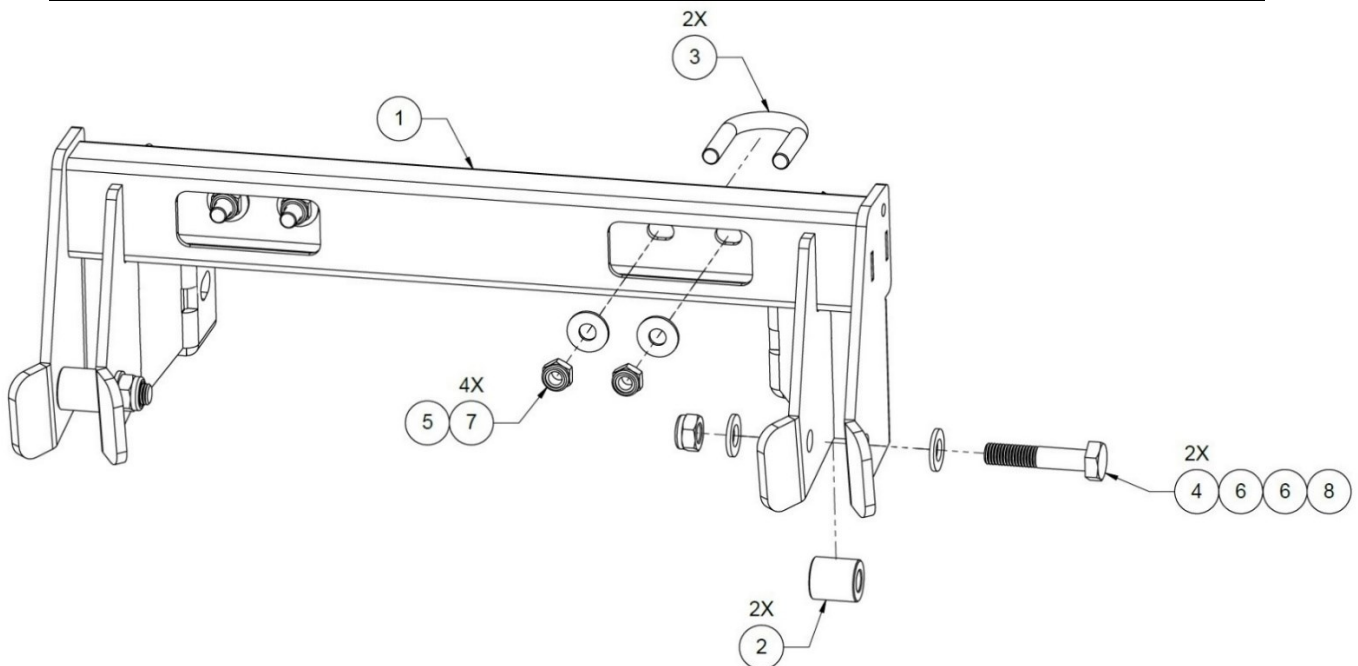


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.19701K	1
2	Bushing	03.5906	2
3	U-clamp M8x25	OT.05.01.005	2
4	Bolt M10x50 DIN931	OT.02.01.042	2
5	Washer Ø8/20 SFS3738	OT.04.03.030	4
6	Washer Ø10/20 DIN125	OT.04.01.040	4
7	Nyloc nut M8 DIN985	OT.03.02.040	4
8	Nyloc nut M10 DIN985	OT.03.02.050	2



Numbers on drawing correspond to Pos numbers on specification table



TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 10mm
- Socket wrench 13mm
- Socket wrench 15mm
- Socket wrench 17mm
- Spanner 17mm

NB!

Designing the adapter, original/factory tires were taken into consideration! Front: 25x8.00-12 and rear: 25x10.00-12.

NB!

The adapter reduces ground clearance by 20mm. It is recommended to remove the adapter when driving on rough terrain.

NB!

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements.

FITTING INSTRUCTIONS

If not specified otherwise, use tightening torque for fasteners specified in the following table.

Thread size	Strength class		
	4.8	8.8 (default)	10.9
	Tightening torque (Nm)		
M6	5,5	10	15
M8	13	25	35
M10	25	50	75

Step 1

Remove winch fairlead and front plastic.



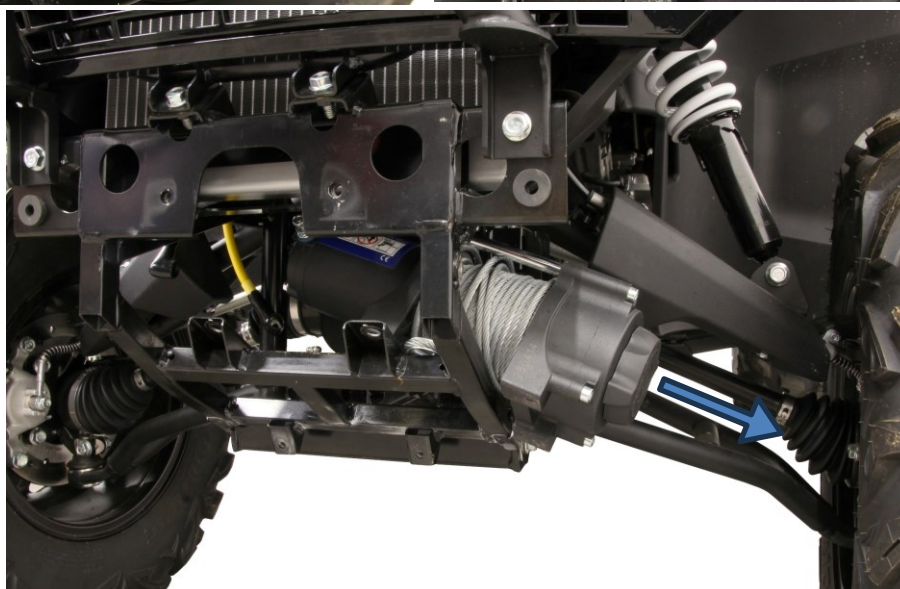
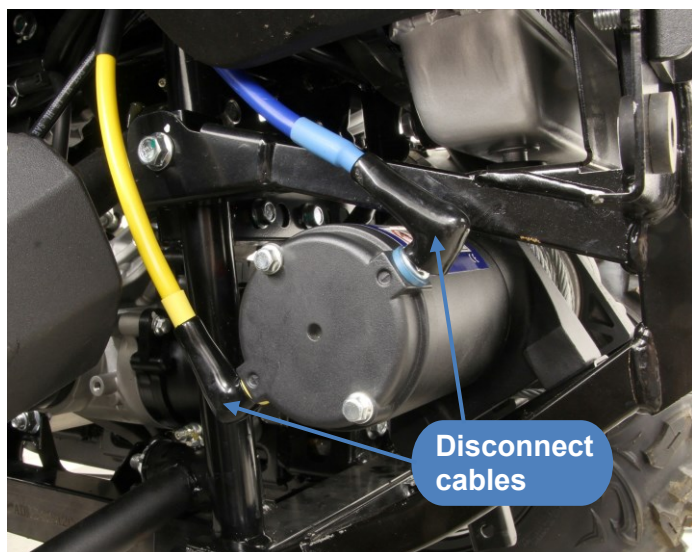
Step 2

Remove metal plate shown in the picture.



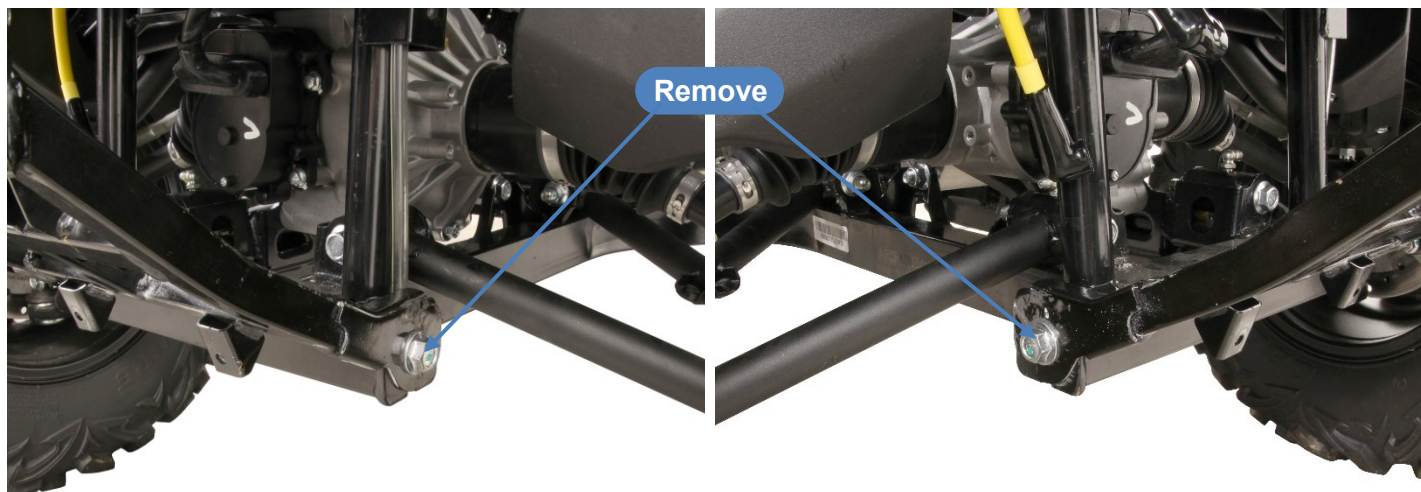
Step 3

Disconnect winch cables and remove the winch.



Step 4

Remove bolts shown in the picture.



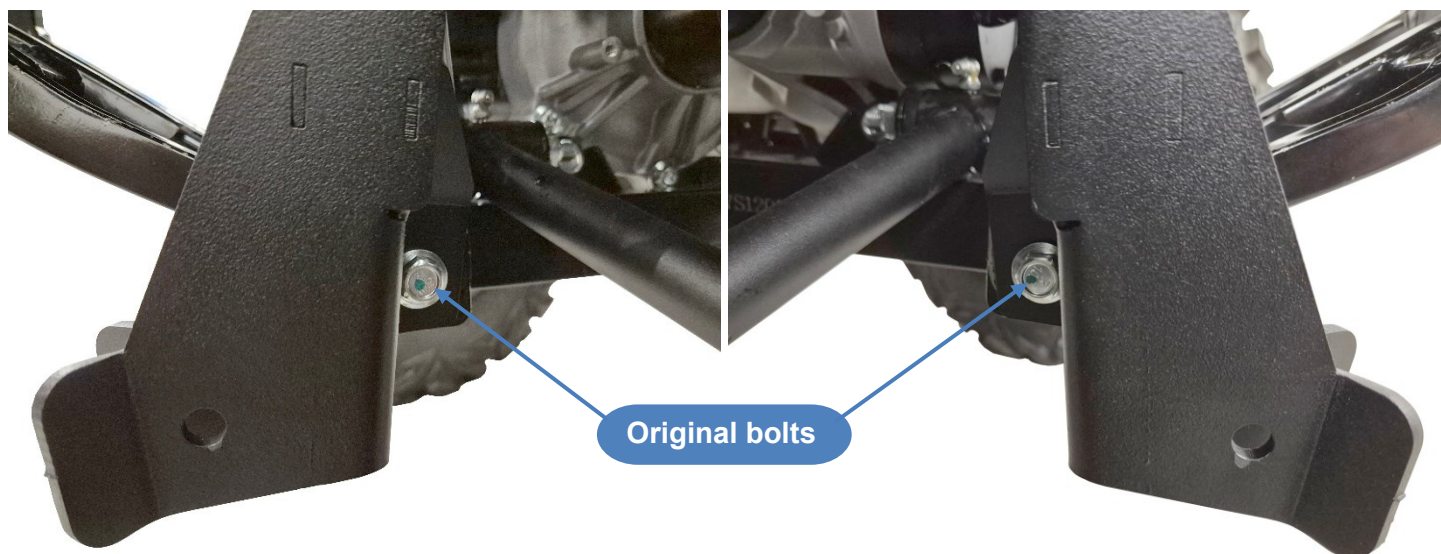
Step 5

Place the adapter on the ATV frame.



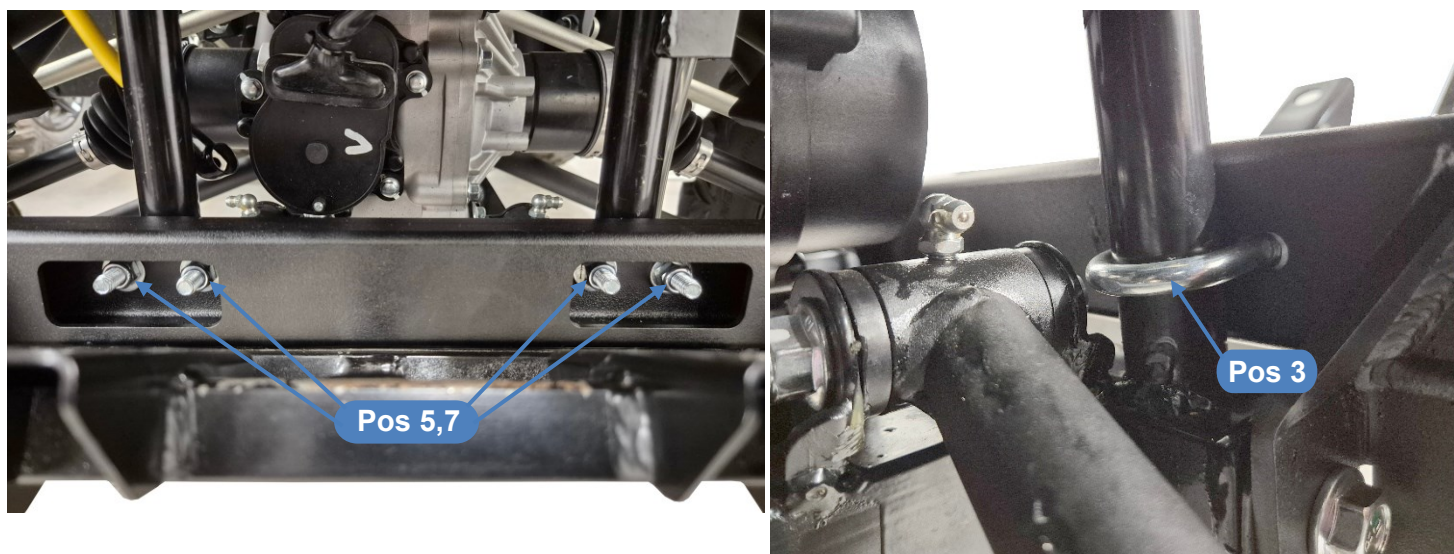
Step 6

Reinstall bolts removed in step 4. **Do not tighten the bolts!**



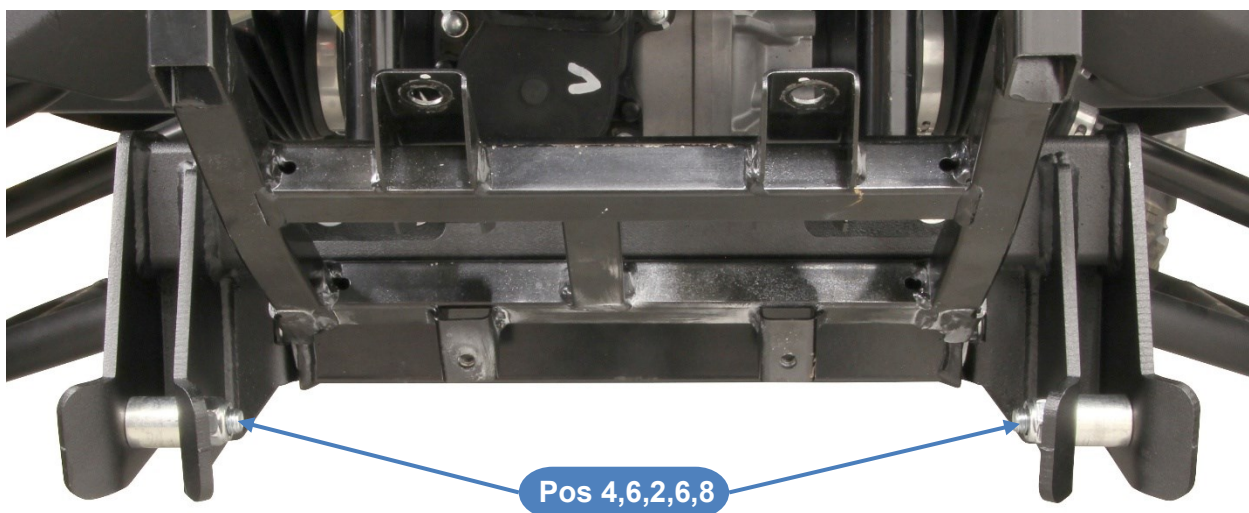
Step 7

Fasten the adapter to the ATV frame. For fastening use U-clamps (Pos. 3), Ø8mm washers (Pos. 5) and M8 nyloc nuts (Pos. 7). **Then tighten the bolts installed in step 6!**



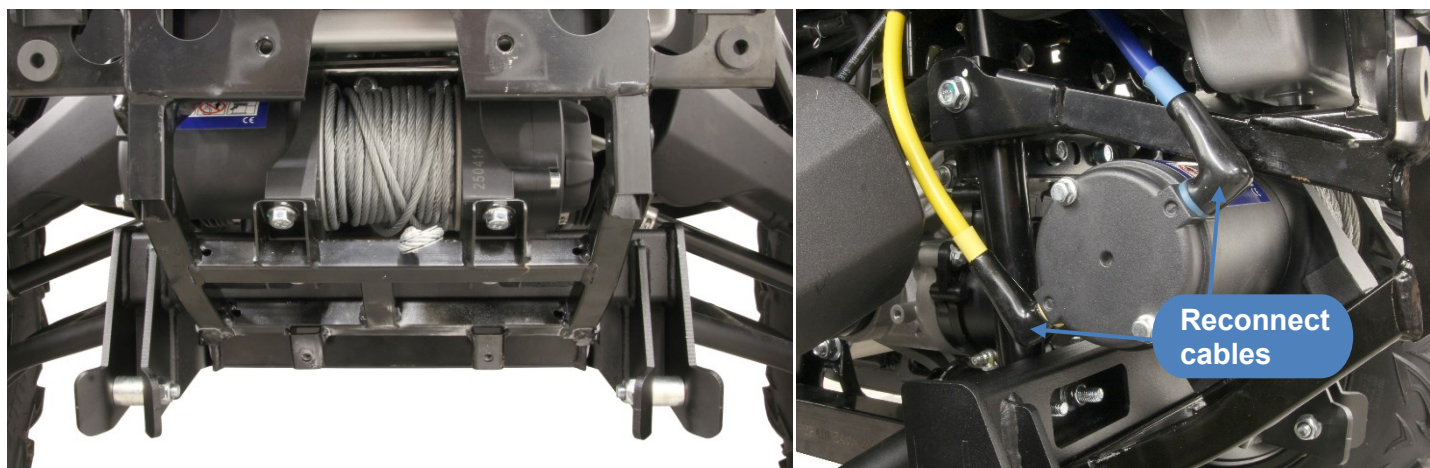
Step 8

Install bushings (Pos. 2) to the adapter. For fastening use M10x50 bolts (Pos. 4), Ø10mm washers (Pos. 6) and M10 nyloc nuts (Pos. 8).



Step 9

Reinstall the winch.



Step 10

Reinstall the metal plate removed in step 2.



Step 11

Make cut-outs to the sides of the front plastic.



Step 12

Reinstall the front plastic and winch fairlead.



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
www.youtube.com/user/ironbalticLtd

